



Steel Construction Certification Scheme Limited
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Welding Certificate

2273 – CPR – 0013 – WC

In compliance with BS EN 1090-1:2009+A1:2011, table B.1, the following has been stated:
This Welding Certificate is an annex to the Certificate of the Factory Production Control (FPC) 2273 – CPR - 0013.
This Welding Certificate is only valid in conjunction with the aforementioned Certificate in the scope of the Regulation (UK) Statutory Instrument 2019 No 465 of the United Kingdom Parliament (The Construction Products (Amendment etc.) (EU Exit) Regulation 2019) and the Construction Products (Amendment etc.) (EU Exit) Regulations 2020

Manufacturer	Albion Sections Ltd
Facilities of the Manufacturer	Albion Road, West Bromwich, West Midlands B70 8BD
Standard	BS EN 1090-4: 2018
Execution Class	up to EXC 4 according to BS EN 1090-4:2018
Welding Process(es)	212 – direct spot welding
Base Material(s)	S450GD (generally according to EN 10346:2015) with Z275 zinc coating (giving an average coating thickness of 0.02mm to each side. Note: The Magnelis equivalent coating may be used in lieu of the Z275 zinc coating.) Up to a maximum thickness of 3.0mm
Responsible Welding Coordinator	Tom Hughes
Alternate	N/A
Attestation	This certificate attests that all procedures for the execution and surveillance of welding works in connection with BS EN 1090-1:2009+A1:2011 implemented.
Date of first issue	June 2011
Date of this issue	06 February 2023
Date of expiry	19 April 2025
Validity Period	This certificate will remain valid as long as neither the designated standard, the construction product, the AVCP methods, nor the manufacturing conditions in the plant are modified significantly, unless suspended or withdrawn by the approved factory production control certification body. This will be monitored regularly by Steel Construction Certification Scheme Ltd. Further clarification regarding the scope of this certificate and the applicability of the relevant UK designated standards requirements (see certificate of Factory Production Control) may be obtained by consulting Steel Construction Certification Scheme Ltd.

To confirm the validity of this certificate, please click on the link at www.steelcertification.co.uk

Chairman:
Dr S Pike
MIMMM C.Eng



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Director of Certification:
SL Blackman
Dip NEBOSH Env Dip NEBOSH CMIOSH ACQI