Steel Construction Certification Scheme Limited
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www.steelcertification.co.uk

BS EN 1090-1:2009 + A1:2011

Albion Sections Ltd

Factory Production Control Schedule
Certificate number: 2273-CPR-0013

Product Type(s)/Range(s):

Purlin Systems
Rail Systems
Cold Rolled Channel Sections
Eaves Beams
Structural Framing Systems

Parent material(s) (including quality levels):

Hot dip galvanised steel to BS EN 10346:2015 'specifications for continuously hot dip zinc/metal coated structural steel strip'.
The grade of steel used is S450GD, with a Z275 zinc coating, giving an average coating thickness of 0.02mm to each side. Note: The Magnelis equivalent coating may be used in lieu of the Z275 zinc coating.

Execution class(es) (in accordance with BS EN 1090-4:2018): 1, 2, 3 and 4
Limitations (where applicable):
None

Welding Processes:
(As per EN ISO4063)
As per the UKCA welding certificate 2273-CPR-0013-WC

Responsible Welding Co-ordinators:
(As per EN ISO 14731)
As per the UKCA welding certificate 2273-CPR-0013-WC

Date of first issue	**June 2011**
Date of this issue	**06 February 2023**
Date of expiry	**19 April 2025**
Validity Period	This certificate remains valid as long as the conditions laid down in the technical specification in reference (in connection with BS EN 1090-1:2009+A1:2011) or the manufacturing conditions in the factory or the FPC itself are not modified significantly.

This certificate will remain current subject to the company maintaining its system to the required standard. This will be monitored regularly by Steel Construction Certification Scheme Ltd. Further clarification regarding the scope of this certificate and the applicability of the relevant standards requirements (see welding certificate) may be obtained by consulting Steel Construction Certification Scheme Ltd.

To confirm the validity of this certificate, please click on the following link www.steelcertification.co.uk

Chairman:
Dr S Pike
MIMMM C.Eng

UKAS PRODUCT CERTIFICATION
0021

Director of Certification:
SL Blackman
Dip NEBOSH Env Dip NEBOSH CMIOSH ACQI