



**Steel Construction Certification Scheme Limited**

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## **BS EN 1090-1:2009 + A1:2011**

### **Albion Sections Ltd**

**Factory Production Control Schedule**  
**Certificate number: 2273-CPR-0013**

**Product Type(s)/Range(s):**

Purlin Systems  
Rail Systems  
Cold Rolled Channel Sections  
Eaves Beams  
Structural Framing Systems

**Parent material(s) (including quality levels):**

Hot dip galvanised steel to BS EN 10326:2004 'specifications for continuously hot dip zinc/metal coated structural steel strip'.

The grade of steel used is S450GD, with Z275 zinc coating, giving an average coating thickness of 0.02mm to each side.

**Execution class(es)** (in accordance with BS EN 1090-4:2018): 1, 2, 3 and 4

Limitations (where applicable):

None

**Welding Processes:**

(As per EN ISO4063)

As per the EC welding certificate 2273-CPR-0013-WC

**Responsible Welding Co-ordinators:**

(As per EN ISO 14731)

As per the EC welding certificate 2273-CPR-0013-WC

**Date of first issue**

**June 2011**

**Date of this issue**

**09 May 2019**

**Date of expiry**

**08 May 2022**

**Validity Period**

This certificate remains valid as long as the conditions laid down in the technical specification in reference (in connection with BS EN 1090-1:2009+A1:2011) or the manufacturing conditions in the factory or the FPC itself are not modified significantly.

This certificate will remain current subject to the company maintaining its system to the required standard. This will be monitored regularly by Steel Construction Certification Scheme Ltd. Further clarification regarding the scope of this certificate and the applicability of the relevant standards requirements (see welding certificate) may be obtained by consulting Steel Construction Certification Scheme Ltd.

To confirm the validity of this certificate, please click on the following link [www.steelcertification.co.uk](http://www.steelcertification.co.uk)

**Chairman:**

Dr S Pike  
MIMMM C.Eng

**Director of Certification:**

SL Blackman  
Dip NEBOSH Env Dip NEBOSH CMIOASH ACQI