



**Steel Construction Certification Scheme Limited**  
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## Welding Certificate

**2273 – CPR – 0013 – WC**

In compliance with BS EN 1090-1:2009+A1:2011, table B.1, the following has been stated:  
This Welding Certificate is an annex to the EC-Certificate of the Factory Production Control (FPC) 2273 – CPD – 0013.  
This Welding Certificate is only valid in conjunction with the aforementioned EC-Certificate in the scope of the Construction Products Regulation or CPR.

<b>Manufacturer</b>	<b>Albion Sections Ltd</b>
<b>Facilities of the Manufacturer</b>	Albion Road, West Bromwich, West Midlands B70 8BD
<b>Standard</b>	BS EN 1090-2: 2008 + A1:2011
<b>Execution Class</b>	up to EXC 4 according to BS EN 1090-2:2008+A1:2011
<b>Welding Process(es)</b>	212 – direct spot welding
<b>Base Material(s)</b>	S450GD (generally according to EN 10326:2004) with Z275 zinc coating Up to a maximum thickness of 3.0mm
<b>Responsible Welding Coordinator</b>	Tom Hughes
<b>Alternate</b>	n/a
<b>Attestation</b>	This certificate attests that all procedures for the execution and surveillance of welding works are implemented.
<b>Date of first issue</b>	June 2011
<b>Date of this issue</b>	27 April 2016
<b>Date of expiry</b>	by 31 May 2019
<b>Validity Period</b>	This certificate remains valid as long as the conditions laid down in the technical specification in reference (in connection with BS EN 1090-1:2009+A1:2011) or the manufacturing conditions in the factory or the FPC itself are not modified significantly.

This certificate will remain current subject to the company maintaining its system to the required standard. This will be monitored regularly by Steel Construction Certification Scheme Ltd. Further clarification regarding the scope of this certificate and the applicability of the relevant standards requirements (see welding certificate) may be obtained by consulting Steel Construction Certification Scheme Ltd.

  
**Chairman:**  
Dr S Pike

  
**Scheme Manager:**  
SL Blackman Dip NEBOSH  
Env Dip NEBOSH CMIOSH ACQI