



Steel Construction Certification Scheme Limited

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BS EN 1090-1:2009 + A1:2011

Albion Sections Ltd

Factory Production Control Schedule

Certificate number: 2273-CPR-0013

Product Type(s)/Range(s):

Purlin Systems
Rail Systems
Cold Rolled Channel Sections
Eaves Beams
Structural Framing Systems

Parent material(s) (including quality levels):

Hot dip galvanised steel to BS EN 10326:2004 'specifications for continuously hot dip zinc/metal coated structural steel strip'.

The grade of steel used is S450GD, with Z275 zinc coating, giving an average coating thickness of 0.02mm to each side.

Execution class(es) (in accordance with BS EN 1909-2:2008): 1, 2, 3 and 4

Limitations (where applicable):

None

Welding Processes:

(As per EN ISO4063)

As per the EC welding certificate 2273-CPR-0013-WC

Responsible Welding Co-ordinators:

(As per EN ISO 14731)

As per the EC welding certificate 2273-CPR-0013-WC

Date of first issue

June 2011

Date of this issue

27 April 2016

Date of expiry

by 31 May 2019

Validity Period

This certificate remains valid as long as the conditions laid down in the technical specification in reference (in connection with BS EN 1090-1:2009+A1:2011) or the manufacturing conditions in the factory or the FPC itself are not modified significantly.

This certificate will remain current subject to the company maintaining its system to the required standard. This will be monitored regularly by Steel Construction Certification Scheme Ltd. Further clarification regarding the scope of this certificate and the applicability of the relevant standards requirements (see welding certificate) may be obtained by consulting Steel Construction Certification Scheme Ltd.

Chairman:
Dr S Pike

Scheme Manager:
SL Blackman Dip NEBOSH
Env Dip NEBOSH CMIOSH ACQI